

Work Order ID 64473

December 6, 2010 12:04:27 PM

slp today



Item ID: DSI 9464-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube Tuning

Start Date: 12/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/06/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3955

A

DSI 9464

B

100

0.00



DC

0.00

Document Control

Memo

Photocopy bluefile & type labels per PPP DSI 9464-011
CHG001

8/10/12/06

10-12-4

10

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/12/6 SP (12)

Work Order ID 64473

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Item ID: DSI 9464-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube Tuning

Start Date: 12/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/06/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8 10/12/06

(40)

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI 9464-011

Location: 20

PPP rev: 10/12/06

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/06 S/P

CR 10/12/06

MF
10-12-06

Picklist Print

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Work Order ID: 64473

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning



Start Date: 12/06/10

Required Date: 12/06/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
per ECN10-553 DD 10.04.19 verified by:EC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3955-041

Manufactured

No

110

Each

2.0000

2

12/10/12/6



Doubler Assembly

Location

Loc Qty

Loc Code

ST103

2

60519

2

D3955-3

Manufactured

No

110

Each

3.0000

2

10/12/6



Cover Plate

Location

Loc Qty

Loc Code

ST102

3

60517

3

D3955-5

Manufactured

No

110

Each

2.0000

2

10/12/6



Plate

Location

Loc Qty

Loc Code

ST103

2

60515

2

D3955-7

Manufactured

No

110

Each

7.0000

6

10/12/6



Plate

Location

Loc Qty

Loc Code

ST103

7

60514

1

61797

6

Picklist Print

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Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning

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4

Start Date: 12/06/10

Required Date: 12/06/10

Start Qty: 1.00

Required Qty: 1.00

D3955-21

Manufactured No

110 Each

4.0000



Gasket



10/12/68

Location

Loc Qty

Loc Code

ST103

4

60518

4

D3955-23

Manufactured No

110 Each

3.0000



Template



10/12/68

Location

Loc Qty

Loc Code

ST105

3

59318

3

CR3212-4-04

Purchased No

110 Each

463.0000



Cherry Rivet



38

Location

Loc Qty

Loc Code

ST311

463

112314

63

113749

200

115698

200

AN3-5A

Purchased No

110 Each

1,221.000



Bolt



38

Location

Loc Qty

Loc Code

ST350

1221

105057

221

115016

500

115371

500

4

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Picklist Print

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Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning

Page 3

4

Start Date: 12/06/10

Required Date: 12/06/10

Start Qty: 1.00

Required Qty: 1.00

AN3-6A

Purchased

No

110

Each

200.0000

Bolt

Location

Loc Qty

Loc Code

ST351

200

114941

150

116191

50

AN3-7A

Purchased

No

110

Each

82.0000

Bolt

Location

Loc Qty

Loc Code

ST351

82

113539

14

114227

4

114784

64

AN3-10A

Purchased

No

110

Each

44.0000

Bolt

Location

Loc Qty

Loc Code

ST351

44

116075

44

NAS1149D03321

Purchased

No

110

Each

351.0000

Washer

Location

Loc Qty

Loc Code

ST298

351

114348

1

114884

161

116290

189

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Picklist Print

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Work Order ID: 64473

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning

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4



Start Date: 12/06/10

Required Date: 12/06/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

1,251.000

2 12/12/10

12



Nut

Location

Loc Qty

Loc Code

ST300

1251

114784

255

115835

996

2

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Shop Packet Print

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REFERENCE ONLY

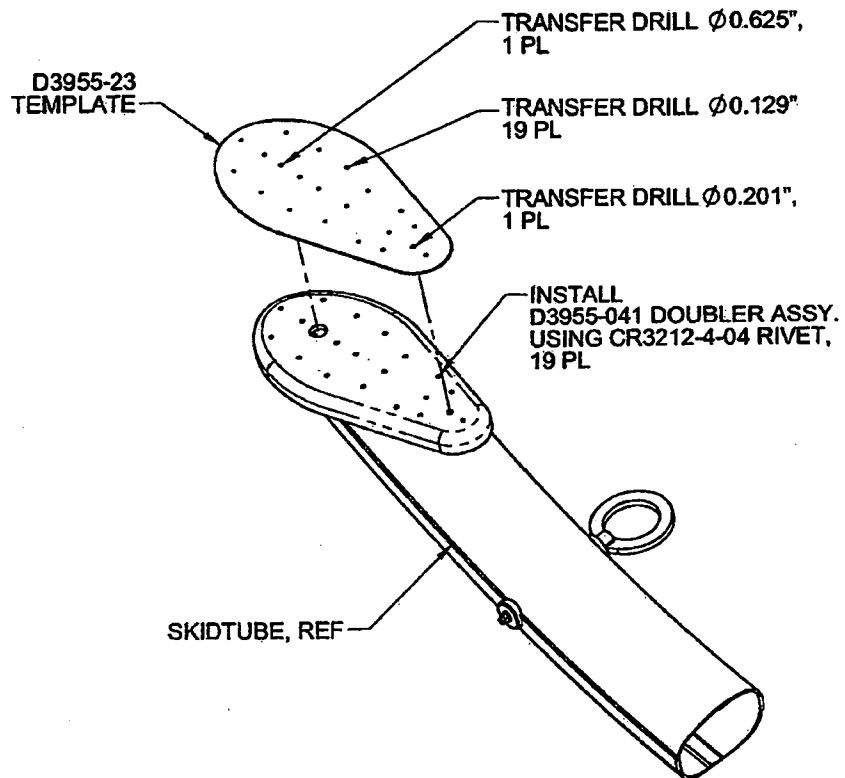


Figure 1

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.04.14
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9464	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SKIDTUBE TUNING KIT	NTS
DATE	10.04.14	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

REFERENCE ONLY

Part List

Qty -011	Part Number	Description	Weight
X	DSI 9464-011	SKIDTUBE TUNING KIT	N/A
2	D3955-041	DOUBLER ASSEMBLY	0.25 lb/ 0.11 kg
2	D3955-3	COVER PLATE	0.64 lb/ 0.29 kg
2	D3955-5	0.063" THICK PLATE	0.64 lb/ 0.29 kg
6	D3955-7	0.125" THICK PLATE	1.28 lb/ 0.58 kg
2	D3955-21	GASKET	0.08 lb/ 0.04 kg
2	D3955-23	TEMPLATE	N/A
38	CR3212-4-04	RIVET	N/A
4	AN3-5A	BOLT	N/A
4	AN3-6A	BOLT	N/A
4	AN3-7A	BOLT	N/A
4	AN3-10A	BOLT	N/A
6	NAS1149D0332J	WASHER	N/A
2	MS21042L3	NUT (OR MS21042-3)	N/A

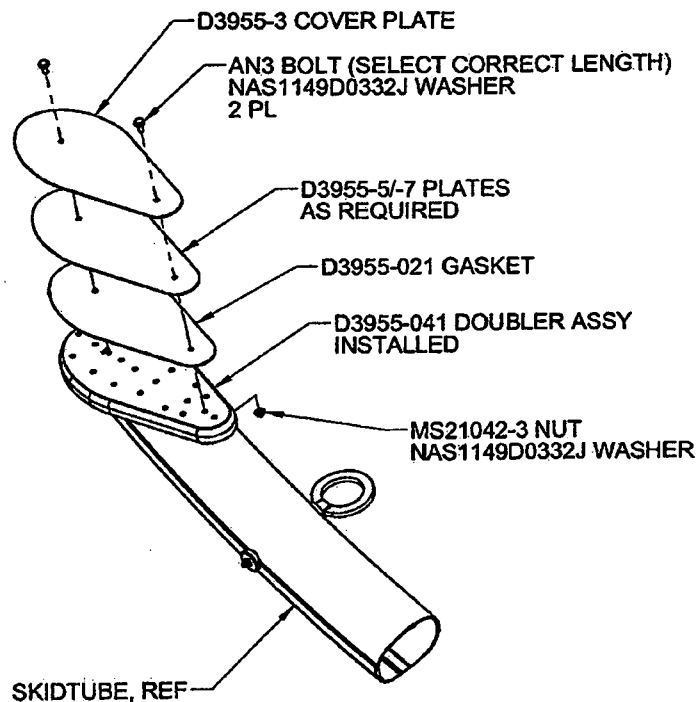


Figure 2

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

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D. SHEPHERD (DE # 02)

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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	DSI 9464	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SKIDTUBE TUNING KIT	NTS
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